

## ASSEMBLY INSTRUCTIONS

Congratulations on your purchase! Your Recycled Plastic chair is one of the best built and longest lasting chairs on the market.

We recommend that you unpack your chair and take inventory of all the pieces before assembly. Check all parts to be sure they are still in perfect condition. Should you require replacement parts, they can be ordered through our website. Warranty parts will be shipped prepaid.

Each chair kit contains 8 parts:

- 1 seat assembly
- 1 backrest assembly
- 2 front leg assemblies
- 2 rear leg assemblies
- 2 arms

Although most of the assembly work has been done in the factory and most of the hardware is preinstalled, you will still **need** the screws supplied in the hardware package as well as the included Allen key and a **#2 (red) Robertson screwdriver**.

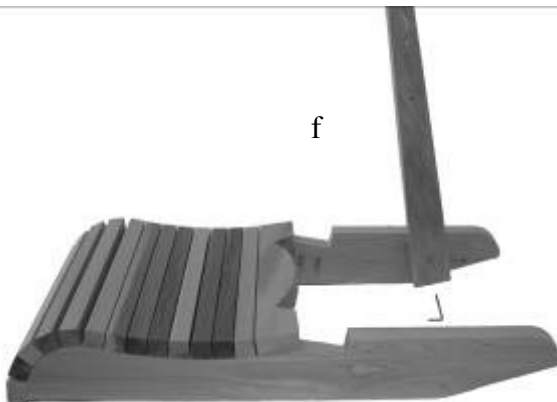
Each hardware package contains:

- 6 1/4" X 20 stainless cap screws with washers
- 2 #8 2 1/2" stainless steel screws
- 6 #8 1-1/2" stainless steel screws
- 8 #8 1-1/4" stainless steel screws
- 1 Allen key



Clear a large flat area on the floor as a work surface.

Locate the seat assembly and lay it flat on the floor with the seat up. Using the shorter two of the 1/4" X 20 stainless cap screws with washers, install the rear leg assemblies as pictured below (A). Be sure to position the longer side of the leg towards the front (f) of the chair and the arm support facing out. Place the washer in the circular opening before inserting the screw. Turn the screw with the supplied Allen key until snug, but do not tighten at this time.



Next install the back assembly. The upper horizontal support on the back assembly has two pre-cut locator pockets in the underside. Gently set these on top of the rear legs that you have angled towards the front of the chair and position the lower horizontal support into the notched pockets of the seat assembly. Adjust the rear legs until the angled tops fit precisely inside the locator pocket on each side. Tighten the two #8 1-1/2" stainless steel screws in the inside edge of the legs as pictured below. (B)



For the next step, turn the chair upside down. Grasp the front of the seat with one hand and hold the back rest with the other. Tip the chair backward until it comes to rest on the backrest as pictured below (C). The bottom support of the backrest assembly should be positioned in the notches of the seat. Make sure to hold the bottom support flush to the outside edge of the seat and tight to the 90° corner of the notch. You may need to adjust the angle of the rear legs to aid in the fit of the backrest. Install and tighten four #8 1-1/2" stainless steel screws to complete the installation of the backrest.

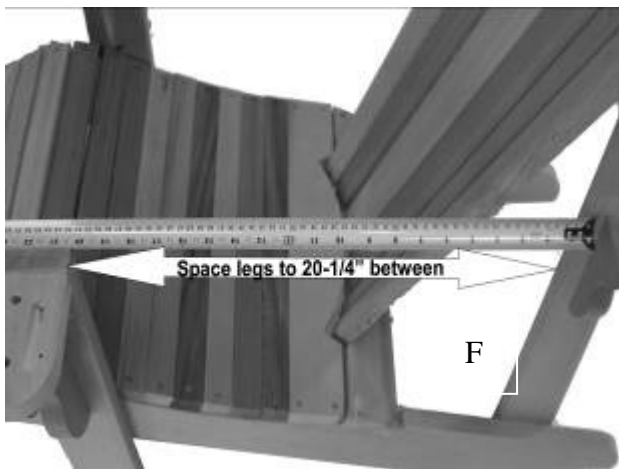


Locate the two front leg assemblies. While the chair is still upside-down install these legs using the longer four 1/4" X 20 stainless cap screws with washers (two for each leg). The arm supports will be facing outward. Place the washer in the circular opening before inserting the screw. Start the screws from inside the seat assembly, inserting them into the predrilled, pre-threaded holes in the legs. (E) (The holes may not be drilled right through, but a little force on the screws will push them through.) Turn the screws with the supplied Allen key until snug, but do not tighten at this time.

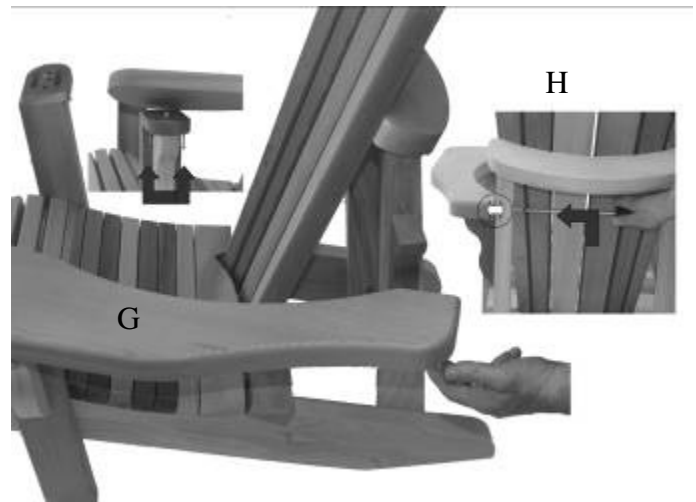


E

Now your chair is ready to stand on its own four legs. Carefully turn it upright and sit it on a level flat surface. Measure the distance from the inside edge of front leg to the inside edge of the rear leg, this should be 20-1/4" adjust the front leg slightly if necessary (F). Carefully position the arm and rest it on the arm support of the front and rear leg (G).

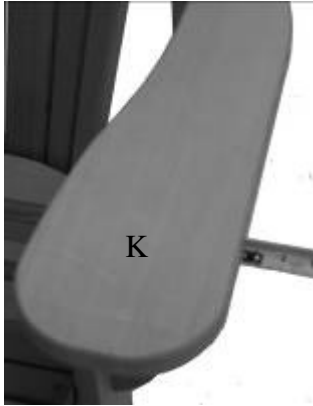


F



H

G



Gently adjust the arm so that the rear of the arm is flush with the back edge of the rear leg. (H) Using a #8 - 2 1/2" stainless steel screw, fasten the rear of the arm to the rear leg through the predrilled hole in the leg assemblies. (H) Without lifting the arm, measure and position the arm approx. 1/2" over the arm front support. (K) Fasten it to the front leg using four #8 - 1-1/4" stainless steel screws, starting the screws in the predrilled holes in the bottom of the arm support. Repeat the above steps for the second arm. Inspect your chair for fit and alignment. You may now tighten the six 1/4"x20 screws that hold the front and rear legs in place.

Your chair is now complete.

Be sure to check all the screws on your chair for tightness from time to time, as plastic may expand and contract with changing weather. This is especially important after winter storage.

Your chair is constructed of the highest quality High Density Polyethylene Recycled Plastic and will last for years with little or no maintenance. Detailed information and product recommendations are available on our website.

[www.LesureForest.com](http://www.LesureForest.com)

We are sure you will enjoy many years of relaxation in your Leisure Line chair.

